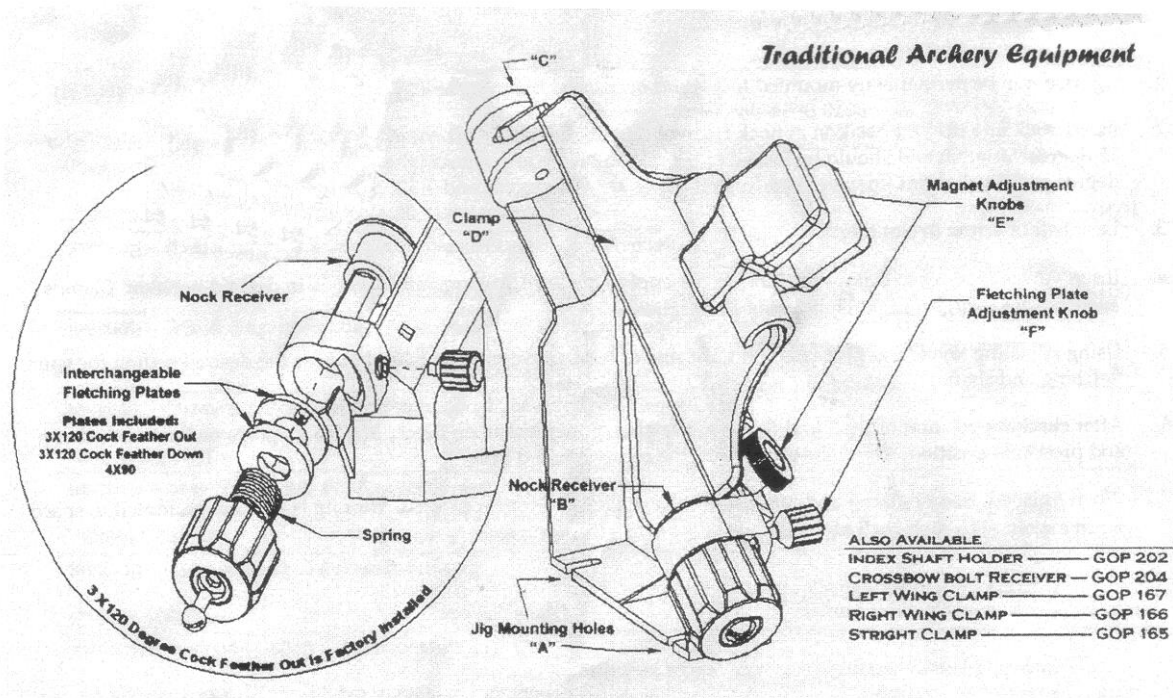


Jig: Article 382 & 383



- 1 Jig base can be permanently mounted to a board or counter by using holes provided on bottom of base (Fig. A). Attention: Arrow shafts should be cleaned before fletching, usually with rubbing alcohol. Read your fletching glue for proper cleaning instructions.
- 2 Insert nock into desired position in nock receiver (Fig. B). Diagram shown on top. Screw-on nock dial allows for a 15 degree variation and should be locked into position before any glueing is started. Your jig comes with 3-120 degree cock feather out (Installed), additional plates are 4-90 degree and 3-120 cock feather down.
- 3 Lay shaft of arrow in slot (Fig. C).
- 4 Insert vane of feather to clamp (Fig. D). Do not apply glue until you are sure clamp is in desired position. Clamps available are Straight, Right Helical and Left Helical.
- 5 Using adjusting knob (Fig. E) located on right side of base, move magnet in and out for the desired setting for your fletching and shaft.
- 6 After checking position of shaft and fletch, apply glue to membrane on fletch, line up magnets on base with clamp and press into position. Allow the glue to dry the recommended time.
- 7 When finished, release clamp and rotate dial to next click and repeat process. Your jig is now programmed to space fletch evenly with each click of the dial.